Wrought Titanium Alloy

Allegheny Technologies Incorporated

Technical Data

Product Description

Conoral

ATI Ti-6AI-4V, Grade 5 alloy (UNS R56400) is the most widely used titanium grade. It is a two phase a+ß titanium alloy, with aluminum as the alpha stabilizer and vanadium as the beta stabilizer. This high-strength alloy can be used at cryogenic temperatures to about 800°F (427°C). ATI Ti-6AI-4V, Grade 5 alloy is used in the annealed condition and in the solution treated and aged condition. Some applications include: compressor blades, discs, and rings for jet engines; airframe and space capsule components; pressure vessels; rocket engine cases; helicopter rotor hubs; fasteners; critical forgings requiring high strength-to-weight ratios.

This alloy is produced by primary melting using vacuum arc (VAR), electron beam (EB), or plasma arc hearth melting (PAM). Remelting is achieved by one or two vacuum arc steps.

Material Status	Commercial: Active			
Literature ¹	Technical Datasheet (English)			
	 Africa & Middle East 	 Europe 	North America	
Availability	 Asia Pacific 	Latin America	North America	
Metals General				
	• AMS 4906	• AMS 4967		
Analisable Crestinations	 AMS 4920 	 ASTM B348 	• MIL-T-81556	
Applicable Specifications	 AMS 4928 	 ASTM B381 	• MIL-T-9047	
	• AMS 4965	 ASTM F1472 		
Forms Available	• Bar	 Forgings 		
	Billet	Piping	Wire	
	 Castings 	Plate		
Metal Type	Titanium - Wrought - Alpha-Beta Alloy			
Alloy Identification	• UNS R56400			
Metals Type Analysis	Nominal Value (English) Nominal	Nominal Value (SI)	
Type Analysis				

Type Analysis			
Aluminum	5.50 to 6.75 %	5.50 to 6.75 %	
Carbon	< 0.100 %	< 0.100 %	
Hydrogen	< 0.0125 %	< 0.0125 %	
Iron	< 0.300 %	< 0.300 %	
Nitrogen	< 0.0500 %	< 0.0500 %	
Other Elements	0.400 %	0.400 %	
Oxygen	< 0.200 %	< 0.200 %	
Titanium	87.7 to 89.9 %	87.7 to 89.9 %	
Vanadium	3.50 to 4.50 %	3.50 to 4.50 %	
Metals Physical	Nominal Value (English)	Nominal Value (SI)	
Density	0.161 lb/in ³	4.47 g/cm ³	
Metals Mechanical	Nominal Value (English)	Nominal Value (SI)	
Hardness			
HRC-Scale ³	30 to 34	30 to 34	
HRC-Scale ⁴	35 to 39	35 to 39	

Notes

¹ These links provide you with access to supplier literature. We work hard to keep them up to date; however you may find the most current literature from the supplier.

² Typical properties: these are not to be construed as specifications.

³ Annealed

⁴ Solution and aged condition



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Where to Buy

Supplier

Allegheny Technologies Incorporated Pittsburgh, PA USA Telephone: 412-394-2800 Web: http://www.atimetals.com/Pages/default.aspx

Distributor

Please contact the supplier to find a distributor for ATI Titanium ATI Ti-6AI-4V, Grade 5





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